



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4095-049
Job Sheet 184475



Part No: D4095-049

Job Qty: 10 ea

Part Name: Wearpad Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3,8,9 IPP rev.A 11.11.07 new issue EC verified by:JLM IPP REV:B 15.10.29
AUTOMATE WELDING DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs	11/9/18	11/9/18	0.00	0.52	Waterjet 1		SC 18/10/18
110	QC	10 pcs	11/9/18	11/9/18	0.00	0.00	QC2 Waterjet-3		SC 18/10/18
120	QC	10 pcs	11/9/18	11/9/18	0.00	0.00	QC8-4		38
130	Brake NC	10 pcs	11/9/18	11/9/18	0.01	0.23	Brake NC 1		SC 9-89
140	QC	10 pcs	11/9/18	11/9/18	0.00	0.00	QC5		38
150	Autoweld 1	10 pcs	11/9/18	11/9/18	0.00	0.81	Automated welding		100 DAS 1-89
160	QC	10 pcs	11/9/18	11/9/18	0.00	0.00	QC10		38 DAS
170	QC	10 pcs	11/9/18	11/9/18	0.00	0.00	QC5		9-89 38
180	HandFinish	10 pcs	11/9/18	11/9/18	0.00	0.46	HandFinish4		SC 18/11/18
190	QC	10 pcs	11/9/18	11/9/18	0.00	0.00	QC3		NOV 15 2018 68
200	Packaging	10 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-2	FP001	DEF 18-11-89
210	QC21-SA	10 Ea	11/9/18	11/9/18	0.00	0.00	QC21		21 NOV 16 2018

Part Op 100 - 1-Cut as per Dwg (D4095-9)

Descriptions: 150 - ***SEE NOTE 10 FOR SURFACE BUILDUP***

180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG

200 - LOCATION : FG001

START - 18/11/18 FINISH 18/11/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.0700 sf (.107 ea)	100-Waterjet	8106178

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S16GA	1	263	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Quality ☐ Other ☐																																																																															
Date : _____		Step #: _____		Container No: S118505 Part: D4095-049 Job No: 184475 Serial No/Batch: S118505 Inspector: _____ Revision: _____ Exp Date: _____ Instructions: Various STC's Container No: S118505 Date: 10/15/18 Supervisor Verification Coordinator Approval																																																																															
Description Work Order Deviation		Suspected																																																																																	
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